VISACOLOR™ XL

ecolutions™

Colouring felt pen in 12 colours

Main features

- Made of 54% recycled materials (percentage of the total weight of the product)
- Vivid colours
- Resistant blocked nib
- Washable on most clothes
- Will not dry out (during 2 months - cap-off, except black ink)

Process and Controls

- In-house manufacturing: ink, filler, product
- Assembling and injection process
- Filler extrusion

Laboratory controls

- Mileage, cap off time, washability on clothes, drop leakage, oven leakage carrying out of the shade sample
- Ageing tests at 23°C & 48°C, evaporation test at 23°C & 48°C

Production controls

- Controls indicator on material transformation machine
- Ink, nib, filler, plug and cap presence control on 100% of products

Product safety

- Ink assessed by an external toxicologist (ASTM D-4236)
- Product compliant with European toy standard (EN71), tested annually by an independant lab
- Heavy metal content tested by an external laboratory (EN71-3, ASTM F 963, CPSCIA - section 101, REACH – Annex XVII – part n°23)
- Cap compliant with safety cap standard (ISO 11540 /BS 7272-1)
- End-plug compliant with safety end-plug standard (BS 7272-2)
- Product free from dangerous phthalates (DINP, DIDP, DEHP, DBP, DNOP & BBP)

Polypropylene plastic barrel
Good shelf life
12 mm diameter
12 cm (without nib and plug)

Filler
3 g of ink

Resistant blocked nib
Won't bend or retract under pressure

Polyester fine nib
4,5 mm diameter
Line witdh: 1,3 mm

Polypropylene plug

Water based ink
Washable ink on most clothes

Lavable Washable

3+
Facile à tenir
Easy to hold

Polypropylene ventilated cap
Minimizes asphyxiation hazard for children

Environment

- *54% recycled materials : percentage of the total weight of the product
- NF Environnement Accredited
- Water based ink
- PVC free product
- Packaging compliant with packaging & packaging waste European directive (94/62/EC)

NF ENVIRONNEMENT
NF 400 Instruments d'écriture / Writing instruments
www.ecolabels.fr

54% recyclé / recycled*

Corporate social compliance

- Made in France
- BIC Group Code of Conduct based on ILO conventions
- Self assessment process with corrective action plan

Made in France